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SIMATIC S7, F programming tool, STEP 7 Safety Advanced V15.1; update DS V5.4 / V11..V14 (combo) -> STEP7 Safety Advanced V15.1 (combo); for parallel use programs. In this case, the S7-300 or S7-400 can be used in parallel with controller programs using the Control Unit. SIMATIC S7-300/-400/-450/-500 and STEP 7 Safety Advanced V15.1 (SAS/V) enable control and parallel programming. SIMATIC S7-300/-400/ -450/ -500 and STEP dd2bc28256

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